

SPECIALTY WELDING

Gemstone brings elite technical expertise to the most complex infrastructure, nuclear, and industrial environments. We don't just meet specifications; we exceed them through rigorous safety protocols and precision craftsmanship. Our capabilities cover the full metallurgical spectrum, seamlessly executing projects on everything from standard carbon and stainless steels to advanced chrome-moly and critical high-temperature superalloys.

SPECIALTY WELDING CAPABILITIES

Welding is our specialty. Gemstone provides expert welding services using advanced techniques and materials to meet project-specific requirements.

WELDING METHODS

Manual Welding

Automatic Welding

Orbital Welding

METALLURGICAL EXPERTISE

Carbon & Low Alloy Steels

Stainless Steels
(Austenitic, Ferritic, & Duplex)

Chrome-Moly
(including P-11, P-22, P-91, T-23)

Nickel-Based & Exotic Alloys
(Inconel, Monel, Hastelloy)

FABRICATION & FIELD SERVICES

Piping Fabrication & Installation

Code Vessel Repairs (R / NR Stamp)

High-Spec Regulated Environments
(Semiconductor, Nuclear, DOE/DOD)

Our welding approach is tailored to each customer's scope, specifications, and regulatory requirements to ensure long-lasting, high-quality results.

QUALITY STAMPS



R Stamp



NR Stamp

KEY CERTIFICATIONS

- SSPC QP1, QP2, QS1, QP6, QP8
- Minority Business Enterprise / Hispanic American Business Enterprise
- State and municipal certifications across FL, NY, NJ, GA, AL, and Orlando

MARKETS SERVED

Infrastructure
Industrial
Commercial
Nuclear
and Environmental
projects nationwide

